



FOLIAC MANGANESE P.J.C.

Setting pipe sealant for metallic threaded and flanged joints
Primarily for High Pressure Steam, Air & Water

FEATURES

- Ø Temperature range -20°C to 600°C
- Ø Suitable for pressures up to 2800 psi (193 bar)
- Ø Pressure test after a minimum 24 hours
- Ø Sets hard but flexible
- Ø Resists vibration and thermal expansion

DIRECTIONS FOR USE

- Ø Do not apply at sub-zero temperatures
- Ø Stir well before use
- Ø Ensure surfaces are clean and free of contaminants. Apply with a brush
- Ø Assemble within 5 minutes
- Ø Pressure test after a minimum of 24 hours at ambient ($20-25^{\circ}\text{C}$)
- Ø Lower temperatures will extend drying time

Technical and Safety Data Sheets are available from:

Fax Back Facility : +44 (0)113 232 2770

Web Site : www.rocol.com

Customer Service : +44 (0)113 232 2700

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ROCOL Lubricants

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www.rocol.com

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The information in this publication is based on our experience and reports from customers.
There are many factors outside our control or knowledge which affect the use and performance
of our products, for which reason it is given without responsibility.

TECHNICAL DATA



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TECHNICAL DATA (typical values)

Appearance	Dark grey compound
Unworked penetration at 25 ⁰ C	310 - 340
Base type	Linseed oil
Solids	Manganese & graphite
Temperature range	-20 ⁰ C to 600 ⁰ C
Pressure	Up to 2800 psi (193 bar)
Suitable applications	Steam Air Water LPG & Natural gas Alcohol
Storage	Storage temperature should be controlled to between 1 and 40 °C.
Pack sizes	400g

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